



# ROYAL THREE COUNTIES SHOW

## FARRIERY AND SMITHING COMPETITIONS and WROUGHT IRONWORK COMPETITIONS

FRIDAY  
14<sup>th</sup> June 2019

SATURDAY  
15<sup>th</sup> June 2019

SUNDAY  
16<sup>th</sup> June 2019

*Farriery  
&  
Blacksmithing*

*Over £3000 Prizemoney Available*

### JUDGES

R1, R2, R4, R5, R7	Mr I Allison DipW.C.F
R10, R11	Ms M Cole F.W.C.B
R12, R14	Mr A Legge F.W.C.B
R3	Ms M Parker F.W.C.B
R6, R8, R9, R15	Mr G Golby A.W.C.F

**Chief Steward (Farriery)**  
**Chief Steward (Blacksmithing)**

Mr J Slimmings  
Mr N Lossock

### COMMITTEE

Mr A Legge (Chairman)  
Mr J F Chilman  
Mrs K Craske  
Mr G Fleet  
Mr A Greenwell

Mr R Gwilliam  
Mr T Ingarfield  
Ms M Kunkel  
Mr N Lossock  
Mr D J M Lloyd

Mr H Meek  
Mr R McDonald  
Ms M Parker  
Mr H Pomfret  
Mr J Slimmings  
Mr J Stephens

The Competitions are organised on behalf of the Show Society by:-

Three Counties Agricultural Society, Malvern, Worcestershire WR13 6NW  
Tel. 01684 584900 Fax 01684 584910

Prizes will be kindly provided by A Cottam & Co, J Blurton, Herefordshire & Ludlow College, Mustad, Swan Products & NWT

***ENTRIES FOR ALL FARRIERY CLASSES CLOSE ON FRIDAY 26 APRIL  
OR PRIOR TO THAT DATE IF THE CLASSES ARE ALREADY FULL***

*No refunds will be issued for farriery class cancellations received less than two weeks before the show*  
***ENTRIES FOR ALL BLACKSMITHING CLASSES CLOSE ON THURSDAY 13 JUNE***



# ROYAL THREE COUNTIES SHOW

## CLASSES

### R.2 COB SHOEING

Friday 14 June 2019

Description Competitors to make two shoes (one fore and one hind), one to be fitted. Both to be made from flat steel, as directed by the Judge. Hand fulling will be required

Time Allowed	60 Minutes	Entry Fee	£20
Prize Money	1 <sup>st</sup> £100	2 <sup>nd</sup> £80	3 <sup>rd</sup> £40 4 <sup>th</sup> £15

Remarks **ENTRIES LIMITED TO 20 FOR THIS CLASS on a first come basis**

### R.3 LIVE SMITHING

Friday 14 June 2019

Open to 1<sup>st</sup> & 2<sup>nd</sup> year blacksmith students serving on a full time course

Description One piece of ironwork to be made on the showground to the pattern provided. Piece will not be entered unless clearly labelled.

Time Allowed	1 <sup>st</sup> year 60 Minutes 2 <sup>nd</sup> year 50 Minutes 3 <sup>rd</sup> year 40 Minutes	Entry Fee	£5
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Prize Money	1 <sup>st</sup> £30	2 <sup>nd</sup> £20	3 <sup>rd</sup> £15	4 <sup>th</sup> £10
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Remarks Basic smithing tools required.

JUDGES PRIZE : Kindly sponsored by Herefordshire & Ludlow College

**ENTRIES LIMITED TO 20 FOR THIS CLASS on a first come basis**

### R.1 THERAPEUTIC SHOEMAKING - OPEN

Friday 14 June 2019

Description To make two shoes as directed by the Judge

Time Allowed	55 Minutes	Entry Fee	£10.00
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Prize Money	1 <sup>st</sup> £100 + prizecard	2 <sup>nd</sup> , 3 <sup>rd</sup> & 4 <sup>th</sup>	Prizecard
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Remarks No striker or Fireman allowed.

**ENTRIES LIMITED TO 20 FOR THIS CLASS on a first come basis**



# ROYAL THREE COUNTIES SHOW

## R.4 RESTRICTED HUNTER

Saturday 15 June 2019

Description Competitors to make two shoes, both concave, one to be fitted the other to be a specimen shoe, as directed by the judge. Open to 4<sup>th</sup> year apprentices with their A.T.F present, or a letter signing them to another A.T.F for that day who will act as their striker.

Open to Competitors who have never won a First Prize in **ANY** shoeing competition up to the closing date of entries.

Time Allowed	55 Minutes	Entry Fee	£15
Prize Money	1 <sup>st</sup> £80	2 <sup>nd</sup> £40	3 <sup>rd</sup> £25
			4 <sup>th</sup> £10

Remarks **ENTRIES LIMITED TO 10 FOR THIS CLASS on a first come basis**

DELUXE HOOFPAIRER FOR BEST DRESSED FOOT

Kindly donated by Arthur Cottam & Co, Chesterfield, Derbyshire

## R.5 OPEN HUNTER SHOING

Saturday 15 June 2019

Description Competitors to make two shoes, one to be fitted and made from fullered concave. The other to be a specimen shoe, made as directed by the Judge.

Time Allowed	55 Minutes	Entry Fee	£20
Prize Money	1 <sup>st</sup> £100	2 <sup>nd</sup> £80	3 <sup>rd</sup> £40
			4 <sup>th</sup> £15

Remarks ENTRIES LIMITED TO 20 FOR THIS CLASS on a first come basis.

## R.9 APPRENTICE SHOEMAKING - 3<sup>rd</sup> & 4<sup>th</sup> YEAR

Saturday 15 June 2019

Description Competitors to make two shoes – one to be made from fullered concave and one to be hand fullered. Both to be made as directed by the Judge.

Open to **Only to third and fourth year Apprentices** who must be under an approved apprenticeship.

Time Allowed	50 Minutes	Entry Fee	£5
Prize Money	1 <sup>st</sup> £30	2 <sup>nd</sup> £20	3 <sup>rd</sup> £15
			4 <sup>th</sup> £10

Additional Prize **TANKARDS FOR THE HIGHEST PLACE 3<sup>rd</sup> AND 4<sup>th</sup> YEAR APPRENTICE** – kindly donated by A Cottam & Co.

Tools kindly donated by J Blurton Tools

Remarks Any Striker Allowed  
Health and Safety regulations will apply – see Regulation 2A.  
NO LATE ENTRIES

**ENTRIES LIMITED TO 20 FOR THIS CLASS on a first come basis.**

## R.6 THE CORNER TEST – APPRENTICE AND OPEN

**Saturday 15 June 2019**

Description

The contestant will receive one 24" (610mm) piece of 10mm x 25mm (3/8" x 1") to forge the skill test shown below. There must be a minimum of one forge weld involved. This test allows the blacksmith to demonstrate his/her ability to work on a pattern under time constraints and to test welding skills.

**Apprentice Time 25 Minutes**

**Entry Fee**

**£5**

**Open Time 20 Minutes**

**Prize Money 1<sup>st</sup> £100**

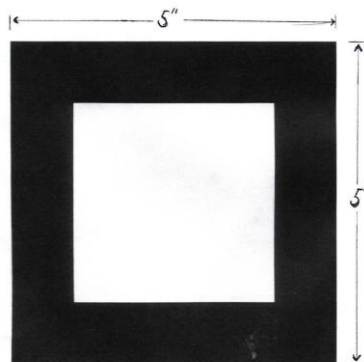
Remarks

No Striker  
 No flux  
 No special tooling - tongs, ruler, hammer, wire brush only  
 Pre-cutting and marking out allowed  
 pre-heating allowed  
 No rasping  
 Judges decision final

Scores

The piece will be scored as follows -

Forge weld	30 points
Quality of Forging	30 points
Dimensions	30 points



Finished section - 25mm x 10mm (3/8" x 1")



# ROYAL THREE COUNTIES SHOW

## R.14 SPEED CHAIN MAKING COMPETITION

**Saturday 15 June 2019**

Description	The competitor shall make as many chain links as possible (minimum of three) in the time allocated. Each link must be fire welded without the use of fluxes.		
Time Allowed	15 Minutes	Entry Fee	£5
Prize Money	1 <sup>st</sup>	£100 + prizecard	2 <sup>nd</sup> , 3 <sup>rd</sup> & 4 <sup>th</sup> Prizecard
Remarks	<p>Only a hammer, tongs and wirebrush may be used. Chain will be tested to destruction and will be scored by tensile strength (three best links will be tensile tested). Welding appearance - all welds should be correctly scarfed at no more than 2 metal thicknesses from the end of the bar. Negative points will be applied for poor scarf preparation/weld appearance up to 3 points per link. All welds to be placed at the end of the link. Negative points will be applied for poor weld position up to 3 points per link. Forging/ link shape - links to have parallel sides and to be approx two x length to one x width. Negative points will be applied for poor link shape up to 3 points per link. No flux. No special tooling - tongs, hammer, wire brush only. Pre heating is allowed. No forming. The Judge's decision is final.</p>		
Barstock	10mm round bar 200mm long pieces. Metal supplied pre-cut to length. Competitor may take as many pieces as required.		
Scores	Tensile strength	5 points per each complete 1/2 ton up to a max of 6 tons	
	Welding	10 points	
	Forging	5 points	
	Number of Links	5 points per link, minimum of 3 links	



# ROYAL THREE COUNTIES SHOW

## R.8 APPRENTICE SHOEMAKING - 1<sup>st</sup> & 2<sup>nd</sup> YEAR Sunday 16 June 2019

Description Competitors to make two shoes – one to be made from fullered concave and one to be hand fullered. Both to be made as directed by the Judge.

Open to **Only to first and second year Apprentices** who must be under an approved apprenticeship.

Time Allowed	50 Minutes	Entry Fee	£5
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Prize Money	1 <sup>st</sup> £30	2 <sup>nd</sup> £20	3 <sup>rd</sup> £15	4 <sup>th</sup> £10
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Additional Prize **TANKARD FOR THE HIGHEST PLACE 1<sup>ST</sup> AND 2<sup>ND</sup> YEAR APPRENTICE –**

kindly donated by Arthur Cottam & Co, Chesterfield, Derbyshire  
Tools kindly donated by J Blurton Tools

Remarks Health and Safety regulations will apply – see Regulation 2A.  
Any Striker Allowed

**ENTRIES LIMITED TO 20 FOR THIS CLASS on a first come basis. NO LATE ENTRIES**

## R.7 PONY SHOERING Sunday 16 June 2019

Description Competitors to make two shoes (one fore and one hind), one to be fitted. Both to be made as directed by the Judge. Hand fullering will be required for one or both shoes

Time Allowed	55 Minutes	Entry Fee	£20
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Prize Money	1 <sup>st</sup> £100	2 <sup>nd</sup> £80	3 <sup>rd</sup> £40	4 <sup>th</sup> £15
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Remarks **ENTRIES LIMITED TO 20 FOR THIS CLASS on a first come basis.**

## R.15 THERAPEUTIC APPRENTICE SHOEMAKING Sunday 16 June 2019

Description Competitors to make two shoes as directed by the Judge.

Open to First to fourth year apprentices who must be under an approved apprenticeship.

Time Allowed	55 Minutes	Entry Fee	£5
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Prize Money	1 <sup>st</sup> £30	2 <sup>nd</sup> £20	3 <sup>rd</sup> £15
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Remarks Tankard will be presented to overall winner.  
Prizes will be presented for each year.  
No striker or Fireman allowed.

Health and safety regulations apply. See regulation 2.A.  
**ENTRIES LIMITED TO 20 FOR THIS CLASS on a first come basis. NO LATE ENTRIES**



# ROYAL THREE COUNTIES SHOW

## CHAMPION BLACKSMITH OF THE YEAR QUALIFYING ROUND

### PLEASE NOTE:

- All exhibits must be accompanied by completed entry forms and fees.
- All exhibits must be received at the blacksmithing exhibition tent on the day before the show begins, not later than 9.00pm.
- Exhibits entered later than 9.00pm on that day will NOT be displayed or entered in the competition(s).
- Any exhibit being received without payment of the entry fee will not be entered in the competition and will be placed in the "Exhibition only" category.

### R.10 TRADITIONAL CLASS

#### A. Over £250 value

Description: Any piece of forgework encompassing traditional techniques.  
 Entry Fee: £6 per piece £15 for three pieces £3 for each additional entry  
 Prize Money: 1<sup>st</sup> £80 2<sup>nd</sup> £60 & prize cards for places 1-4

#### B. Under £250 value

Description: Any piece of forgework encompassing traditional techniques.  
 Entry Fee: £6 per piece £15 for three pieces £3 for each additional entry  
 Prize Money: 1<sup>st</sup> £80 2<sup>nd</sup> £60 & prize cards for places 1-4

### R.11 CONTEMPORARY CLASS

#### A. Over £250 value

Description: Any piece of forgework encompassing contemporary techniques.  
 Entry Fee: £15 for up to three pieces £3 for each additional entry  
 Prize Money: 1<sup>st</sup> £80 2<sup>nd</sup> £60 & prize cards for places 1-4

#### B. Under £250 value

Description: Any piece of forgework encompassing contemporary techniques.  
 Entry Fee: £15 for up to three pieces £3 for each additional entry  
 Prize Money: 1<sup>st</sup> £80 2<sup>nd</sup> £60 & prize cards for places 1-4

### R.12 LIVE SMITHING COMPETITION

Sunday 16 June 2019

Description	Set piece to be made as specified by judge		
Time Allowed	1 ¾ Hours	Entry Fee	£10
Prize Money	Winner takes all + prizecards for first 4 places		
Remarks	Steel provided Supply own tools (any specialist tools required will be provided)		



# ROYAL THREE COUNTIES SHOW

## COMPETITION RULES AND REGULATIONS

- 1 All rules in the Schedule will be strictly enforced and the decision of the Chief Steward will be final. Any objections must be accompanied by a £10 deposit which will be refunded if objection upheld.
- 2 ALL competitors in Classes R.2, R.4, R.5 and R.7 must be fully qualified Farriers registered in Parts I, II, or IV under the Farriers Registration Act 1975.  
Apprentices taking part in Class R.8, R.9 and R.15 must be under an approved apprenticeship. Failure to comply will lead to immediate disqualification.
- 2A **NOTE - To comply with Health & Safety Regulations all persons in the forge area must wear protective footwear and safety glasses. No person will be allowed on the shoeing area without the above safety measures. All competitors to wear and provide own personal protective equipment.**
- 3 Prior to the competitions, all competitors will be notified of their round in the class, their competition number, together with their starting time.  
Competitors must shoe the foot allocated to them.
- 4 Competitions will start each day at the following times:-

Friday	14 June 2019	8.30am
Saturday	15 June 2019	8.00am
Sunday	16 June 2019	8.00am

Competitors NOT in the Farriery Stand at their correct notified starting time would be liable to disqualification.
- 5 The following sizes of fullered concave will be available for use by competitors in Classes R.1, R.5 and R.7 competitors should be prepared to use the most suitable size for the horse to be shod -  

3/4" x 3/8 "	5/8" x 3/8"	7/8" x 7/16"	7/8" x 3/8"
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In Class R.2 and R.8 flat iron will be provided – 20mm x 10mm, 25mm x 12mm, 20mm x 8mm.
- 6 In ALL Farriery classes competitors will start and finish on the Bell. There will be no overtime allowed.
- 7 Competitors must bring all their own tools; and arrange for a Striker.
- 8 No Prizes will be awarded if there are less than four competitors in any class, and two prizes will be awarded if there are less than six competitors in any class
- 9 **Any competitor who is unable to attend is requested to inform the Society as soon as possible. No refunds will be issued for farriery class cancellations received less than two weeks before the show.**





# ROYAL THREE COUNTIES SHOW

## **CAMPING AREA PASS**

Please note that it will NOT be possible to allow camping in the car park adjacent to the Farriery Stand. However, if competitors indicate on the entry form that they wish to camp on site, then arrangements will be made for a pass to be supplied which will entitle them to use the special area in the Camping and Caravan Park.

## **SHOWER BLOCKS**

Are sited in the Stockman's Toilets, Horse Area Toilets (Row 8) and Dog Area Toilets (Avenue C), which competitors may use.

## **PRESENTATION OF AWARDS**

Class	Date	Time
Class R3	Friday 14 June 2019	Late afternoon
All other classes	Sunday 16 June 2019	Late afternoon

**ALL CUPS AND TROPHIES TO BE HELD BY THE WINNERS UNTIL A DATE IN 2019 TO BE ADVISED – IF TROPHY NOT RETURNED THEN WINNER WILL NOT BE ELIGIBLE TO COMPETE IN FUTURE COMPETITIONS AND COULD JEPORDISE THE LENDING OF TROPHIES AT FUTURE EVENTS.**

## **2018 TROPHY WINNERS**

Class	Trophy Name	Ref	Category	Winner
R2,5,7	Banks Silver Trophy	TC46	Overall Shoeing Winner	Ryan McDonald
R3	Den Morgan Trophy	TC191	Student Smithing	John Dobson
R5	Hereford College Cup	TC75	Open Hunter	Ryan McDonald
R7	CoSIRA Cup	TC105	Pony Shoeing	Ryan McDonald
R2	Benjamin Baker Cup	TC88	Cob Shoeing	Ryan McDonald
R2	Arthur Watts Cup	TC130	Best Dressed Foot Cob	Ryan McDonald
R4	Trophy	TC106	Restricted Hunter	Joe Frank
R8	Ellis Dawe & Derek Lloyd Challenge Trophy	TC57	Apprentice	Sam West
R9	Richard Ellis Trophy	TC218	Apprentice	Brad Montecalro

Entry fees are inclusive of VAT.

Entry forms to be completed and returned to the Three Counties Agricultural Society (address on entry form), as soon as possible, together with the correct entry fees.



# ROYAL THREE COUNTIES SHOW

## TROPHIES and MEDALS

### Classes R.2, R.5 and R.7:

**Banks Silver Trophy (TC46)**

for the competitor gaining the highest Aggregate marks in the three classes.

**Watts Challenge Cup (TC75)**

for the 1<sup>st</sup> Prize winner in Class R.5

**CoSIRA Cup (TC105)**

for the 1<sup>st</sup> Prize winner in Class R.7

**Benjamin Baker Cup (TC88)**

for the 1<sup>st</sup> Prize winner in Class R.2

**Arthur Watts Cup (TC130)**

for the best-dressed foot in Class R.2

**Den Morgan Trophy (TC191)**

for the best-dressed foot in Class R.7

**Silver Medal** (presented by The Worshipful Company of Farriers)

For the competitor gaining the highest aggregate marks in the three classes

**Bronze Medal** (presented by the National Association of Farriers, Blacksmiths & Agricultural Engineers)

For the 1<sup>st</sup> Prize winners in Classes R.2 R.5 and R.7

**Class R.1:**

**Bronze Medal** (presented by The Worshipful Company of Farriers) for the 1<sup>st</sup> prize winner.

**Class R.4:**

**Restricted Hunter Trophy (TC106)**

**Bronze Medal** (presented by The Worshipful Company of Farriers) for the 1<sup>st</sup> Prize winner.

**Class R.8:**

**Ellis Dawe & Derek Lloyd Challenge Trophy**

**Bronze Medal** (presented by The Worshipful Company of Farriers) for the 1<sup>st</sup> Prizewinner in Class R.8.

**Class R.9:**

**Richard Ellis Trophy (TC218)**

**Bronze Medal** (presented by The Worshipful Company of Farriers) for the 1<sup>st</sup> Prizewinner in Class R.9.

NOTE: The Medals, presented by The Worshipful Company of Farriers, will only be awarded if there are six or more competitors in the relevant classes.

NOTE: The Bronze Medals, presented by the National Association of Farriers, Blacksmiths & Agricultural Engineers, will only be awarded if there are fifteen entries in the relevant class.

**ONLY COMPETITORS AND STRIKERS WILL BE ALLOWED ON THE FARRIERY STAND**



# ROYAL THREE COUNTIES SHOW

## Acknowledgements

The Organisers of the Competitions gratefully acknowledge the assistance of –  
Underwoods Steel Stockholders  
National Association of Farriers, Blacksmiths and Agricultural Engineers  
Herefordshire & Ludlow College – School of Rural Crafts  
The Worshipful Company of Farriers  
The Worshipful Company of Blacksmiths

Bengry Coal  
A. Cottam & Co  
N.W.T  
R Thomas  
J Blurton Tools



### **THE WORSHIPFUL COMPANY OF FARRIERS**

makes awards in order to promote, support and maintain the highest standard of excellence in Farriery. Registered Farriers who are awarded the Company's medals have attained the very high standard demanded by the Company. Awards may be made in the following classes:

Silver Medal (Farriery)	Class R2, R5, R7 (agg)
Bronze Medal (Farriery)	Class R2, R5, R7
Bronze Medal (Shoemaking)	Class R1, R15
Apprentice Bronze Medal (Shoemaking):	Years 1 & 2 – Class R8
	Years 3 & 4 – Class R9